



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

166
RBW6500X01611-W142H-

3T-5

Job Sheet 172599



Part No: RBW6500X01611-W142H-3T-5 Job Qty: 5 ea

04/14

Part Name: TBD



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 4/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6500X01611-W142H-3T Rev1 IPP Rev A 18.02.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Machining-3		
92	Purchasing	5 pcs	4/14/18	4/14/18	0.00	0.00	Outsource5 Purchasing		At 18/06/05
94	Packaging	5 pcs	4/14/18	4/14/18	0.00	0.00	Packaging2		At 18/06/05
96	QC	5 pcs	4/14/18	4/14/18	0.00	0.00	QC6		38
210	Packaging	5 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-1		SP 18-06-21
220	QC21-SA	5 Ea	4/16/18	4/16/18	0.00	0.00	QC21		21 JUN 21 2018

Part Op 92 - 1- Issue P/O to Arrow Tech Machine Works P/O# 035084 2- Manufacture RBW6500X01611-W142H-3T-5
Descriptions: as per DWG 3- Certificate of conformity is required

FEB 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6500X01611-W142H-3T-5P	TBD	5 (1 ea)	90-Start up Operation	507852

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6500X01611-W142H-3T-5P	5	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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www.dartaerospace.com

Container No: S078056



Part: RBW6500X01611-W142H-3T-5

Job No: 172599

Serial No/Batch: S078056

Revision: 1

Inspector:

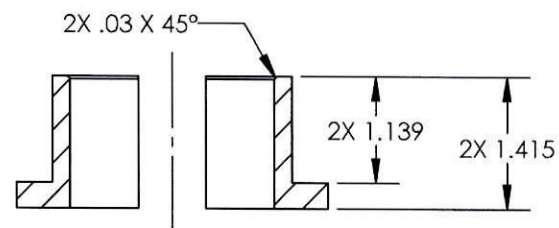
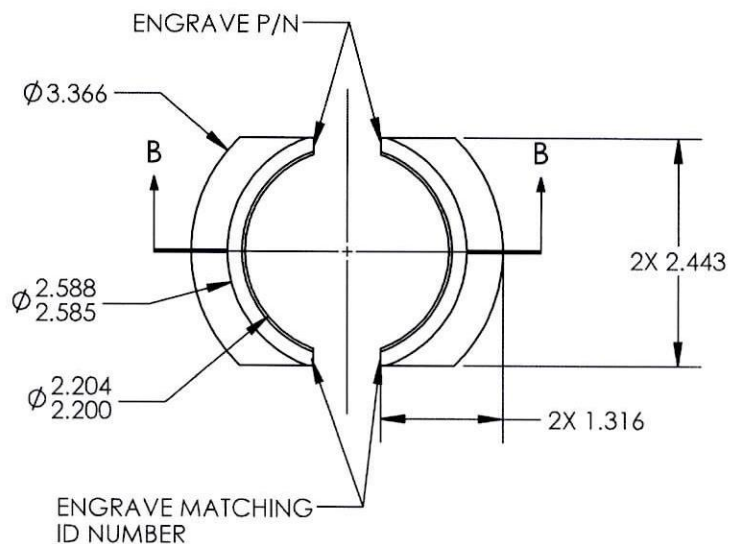
Exp Date: 06/05/2018

Instructions:

Date: 06/05/18

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1	15-0171	-5 ADDED ENGRAVE MATCHING ID NUMBER NOTE.			7/17/2015	RJC JAG



SECTION B-B

(-5)

TWO HALF PRESS TOOL



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 172599 hcs
18-02-20

DART AEROSPACE	
TITLE TGB OUTPUT OIL SEAL REMOVAL AND PRESS TOOL	
DWG NO. RBW6500X01611-W142H-3T-5	REV 1
MAT'L 4140/4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 10/5/2010 SHEET 4 OF 4



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PURCHASE ORDER **PO039084**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO039084
PO Date: 2/21/18
Due Date: 4/30/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED

MAR 06 2018

Ship To:

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	RBSC7028-PP			Portable Bearing Cutter As Per Dwg RBSC7028-P Rev.6	Firmed	4/6/18	7 pcs	0 pcs	7 pcs	\$843.42/pcs	\$5,903.94
Line Item Note job# 172595											
2	RBE703A94-3000-00-1P			Wide Frame Assembly As Per Dwg RBE703A94-3000-00-1 Rev. 1	Firmed	3/20/18	3 Ea	0 Ea	3 Ea	\$2,417.56/Ea	\$7,252.68
Line Item Note job# 172374											
3	RBE703A94-3000-00-3P			Narrow Frame Assembly As Per Dwg RBE703A94-3000-00-3	Firmed	3/20/18	3 Ea	0 Ea	3 Ea	\$2,417.56/Ea	\$7,252.68
Line Item Note job# 172375											
4	RBW0805G00231-3GP			Adapter Assembly Helicopter Weighing As Per Dwg RBW0805G00231-3G-1	Firmed	4/30/18	9 Ea	0 Ea	9 Ea	\$564.82/Ea	\$5,083.38
Line Item Note job# 172567											
5	RBW6405G08832-3GP			Tail Rotor Bushing Install Tool As Per Dwg RBW6405G08832-3G Rev/ D	Firmed	4/30/18	3 Ea	0 Ea	3 Ea	\$809.13/Ea	\$2,427.39
Line Item Note job# 172623											
6	RBW6405G08732-3GP			Tail Rotor Bushing Removal Tool RBW6405G08732-3G Rev. E	Firmed	4/30/18	3 Ea	0 Ea	3 Ea	\$459.38/Ea	\$1,378.14
Line Item Note job# 172622											
7					Firmed	4/16/18	5 Ea	0 Ea	5 Ea	\$618.50/Ea	\$3,092.50



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PURCHASE ORDER **PO039084**

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
	RBW6500X01611-W142H-3T-1P			TBD As Per Dwg RBW6500X01611-W142H-3T-1 Rev. 1							
Line Item Note job# 172605											
8	RBW6500X01611-W142H-3T-3P			TBD As Per Dwg RBW6500X01611-W142H-3T-3 Rev. 1	Firmed	4/16/18	5 Ea	0 Ea	5 Ea	\$618.50/Ea	\$3,092.50
Line Item Note job# 172597											
9	RBW6500X01611-W142H-3T-5P			TBD As Per Dwg RBW6500X01611-W142H-3T-5 Rev. 1	Firmed	4/16/18	5 Ea	0 Ea	5 Ea	\$618.50/Ea	\$3,092.50
Line Item Note job# 172599											
10	RBW6522A00231-W142S-3TP			Tail Rotor Gear Box/Mast Output Oil Seal Assembly Support Tool As Per Dwg RBW6522A00231-W142S-3T Rev. 2	Firmed	4/16/18	5 Ea	0 Ea	5 Ea	\$195.79/Ea	\$978.95
Line Item Note job# 172612											
11	RBW6522A00231-W142AJ-3TP			Tail Rotor Gear Box/Servo Actuator Oil Seal Fit/Extracting Tool As Per Dwg RBW6522A00231-W142AJ-3T Rev. 5	Firmed	4/16/18	3 Ea	0 Ea	3 Ea	\$2,061.26/Ea	\$6,183.78
Line Item Note job# 172609											
12	RBW6522A00231-W142AK-3TP			Tail Rotor Gear Box/Mast Output Oil Seal Assembly Press Tool As Per Dwg RBW6522A00231-W142AK-3T Rev. 1	Firmed	4/16/18	5 Ea	0 Ea	5 Ea	\$160.76/Ea	\$803.80
Line Item Note job# 172602											
13	RBW6305G16831-3GP			Fan Drive Quill Lip Seal Remover As Per Dwg RBW6305G16831-3G Rev. B	Firmed	4/16/18	3 Ea	0 Ea	3 Ea	\$490.83/Ea	\$1,472.49
Line Item Note job# 172417											
14	RBW6305G15731-3GP			Tail Rotor Drive Quill Seal Installer As Per Dwg RBW6305G15731-	Firmed	4/16/18	3 Ea	0 Ea	3 Ea	\$548.02/Ea	\$1,644.06



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:039084 Dated: 04/24/2018

Our Order / Job No: 23AWT Order Qty: 5

Part Name: TGB Output Oil Seal Removal and Press Tool

Part Number: RBW6500X01611-W142H-3T

Lot Size:N/A Ship Date: 04/24/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6500X01611-W142H-3T Rev: 1

Material Size and Type: -1/6061 ALUM.; -3/SP; -5/4140 STEEL

Material Specifications: ALUM. – ASTM B221; STEEL – ASTM A108, ASTM A29

Heat Treatment: N/A

Plating/Finish: BLACK ANODIZE: MIL-A-8625F, TYPE II, CLASS I; BLACK OXIDE: QMSI-6.2.2B.O. REV-D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 04/24/18

Signed: _____

DA6
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9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
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